

TomCat® Side Loader

8 Yard with Bustle Tailgate

Operation, Service and Parts Manual



This is to announce that Curbtender, Inc. has purchased the assets of Wayne Industrial Holdings as of October 2017. Thank you for choosing Curbtender for your refuse collection needs. This manual contains information needed for proper operation, maintenance and care of your Curbtender product.

We are currently conducting a program to upgrade and update our technical publications. This will be a lengthy process covering all of our products. Please bear with us during this upgrade. This program will begin with updating cover, contact information, and warranty statements. Updates to the body content of publications will follow in stages on a product by product basis.

All references to Wayne, Wayne Engineering, Wayne Engineering LLC, Wayne Industrial Holdings and WIH in the body content of these publications can be considered to be a reference to Curbtender, Inc. during the interim of the technical publications update.

Curbtender, INC.

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SAFETY FIRST

IT IS ESSENTIAL THAT THIS HANDBOOK IS READ AND UNDERSTOOD BEFORE OPERATING THE MACHINE, SO THAT SAFETY PROCEDURES AND EQUIPMENT CAN BE USED CORRECTLY IN THE EVENT OF AN EMERGENCY.

This handbook is intended primarily as a guide, and it should be used only in conjunction with a period of formal instruction to ensure complete competence.

Care and attention, will ensure efficient and safe performance and operation. You must have the maintenance operations carried out at the periods specified in "Preventative Maintenance".

Never run the vehicle in a doubtful condition - report back to your Garage/Maintenance Department for inspection and competent attention.

L.H. and R.H. side indicates position when sat in the Driver's seat.

Read and remember the safety precautions. These are given for your protection and must be followed at all times.

Any unauthorized modification of this equipment is prohibited.



DO NOT OPERATE THE MACHINE UNLESS ALL SAFETY AND EMERGENCY CONTROLS ARE FUNCTIONING CORRECTLY.

THIS HANDBOOK SHOULD ALWAYS BE KEPT IN THE VEHICLE FOR WHICH IT WAS ISSUED.

IMPORTANT FOR YOUR SAFETY:

Before operating this vehicle, it is essential that this operator's handbook is read and understood and that training has been undertaken in the correct and safe use of this vehicle. This handbook covers only the TomCat equipment: important safety information will also be found in the applicable chassis manual or handbook, which must therefore be read in conjunction with this handbook.

Although every endeavor is made to be technically accurate in the compilation of this handbook, it is requested that the reader contact Wayne Engineering should any error be noticed.

GENERAL

The TomCat design offers the operator low loading height and high compaction and it offers transfer capability to a rear loader. There is also an automatic packing cycle switch in the cab for packing on the go. However, any machinery that applies a force through hydraulic pressure presents a safety concern. The ultimate responsibility for safety rests with you, the operator. An alert, conscientious attitude and observance of all known safe-operating practices are the best ways to prevent accidents.

An untrained operator presents a safety hazard. Before operating the TomCat or using the controls to move any components, it is the operator's responsibility to be thoroughly familiar with the instructions and safety precautions contained in the operator's manual.

Publication of these precautions does not imply or in any way represent an all-inclusive list. It is the operator's responsibility to be familiar with and ensure that operation is in accordance with safety requirements and codes including all applicable Occupational Safety & Health Act (OSHA) and American National Standards Institute (ANSI) regulations.

In accordance with ANSI Standard Z245.1, employers are responsible for ensuring that all employees who operate or service the TomCat thoroughly review and become familiar with the units service manuals. To receive a copy of this document, contact EIA's Publication Sales Office at 1-800-424-2869.

DANGER, WARNING, AND CAUTION DECALS

See the accompanying pages for illustrations of all safety decals.



- 1) These decals must be obeyed at all times.
- 2) These decals must be in place at all times.
- 3) Report any missing decals to the proper authority at once.
- 4) Replacement decals can be ordered free of charge from your local authorized Wayne distributor.

DANGER, WARNING, CAUTION and IMPORTANT blocks appear throughout this

manual and on safety decals.

The word **DANGER** precedes information pertaining to specific immediate hazards which if disregarded **WILL RESULT** in severe personal injury or death of the user or others.

The word **WARNING** precedes information pertaining to hazards or unsafe practices that **COULD RESULT** in personal injury or death.

The word **CAUTION** precedes information pertaining to potential hazards or unsafe practices which, if disregarded, **MAY RESULT** in minor personal injury or damage to the equipment.

The word **IMPORTANT** precedes information that is vital to the proper operation or maintenance of the equipment.

The word **NOTE** proceeds to general reference information that might be helpful in the operation and maintenance of the TomCat Side Loader.

DECALS

REF NO.	QTY.	PART NUMBER	DESCRIPTION
		DECAL K	KIT 00-33043-00-AC
1*	3	00-30619-00-WA	DECAL, TOMCAT
2*	2	332-010-003	REFLACTOR, RED
3	1	00-32178-00-OB	DECAL, PROP OPERATION
4*	22F	07-11032-01-R	DECAL, REFLECTIVE CONSPICUITY TAPE
5	2	00-27098-00-OA	DECAL, BODY PROP.
6	2	00-26490-01-OA	DECAL, DANGER, STAND CLEAR
7*	4F	07-11032-00-R	DECAL, CONSPICUITY TAPE, WHITE
8*	1	00-33042-02-OA	DECAL, PACK CONTROL, RH
9	2	00-26849-00-OA	DECAL, DANGER, BODY ENTRY
10*	1	00-33159-00-OA	DECAL, EJECT, TC
11	2	00-26478-00-WA	DECAL, WARNING, CLEAN-OUT DOOR
12*	1	00-33042-01-OA	DECAL, PACK CONTROL, LH
13*	1	332-031-004	GROMMET
14*	1	00-30578-00-OA	GROMMET FILLER
15*	1	00-09587-00-WA	DECAL, ENGINE ACCELERATOR
16	1	00-26485-00-WA	DECAL, ANSI
17*	1	00-33041-00-OB	DECAL, REAR VALVE
18*	4	450-003-005	RIVET, POP
19*	1	00-26778-00-WA	SERIAL NUMBER PLATE
20	1	00-33039-00-OC	DECAL, LUBRICATION
21	2	00-26482-00-WA	DECAL, DO NOT ENTER
22	1	00-26484-00-WA	DECAL, FILTER CHANGE
23	1	00-17895-01-WA	DECAL, WAYNE LOGO, BLACK
24*	1	00-17895-02-WA	DECAL, WAYNE LOGO, WHITE
25	1	00-26491-00-WA	DECAL. HYD. FLUID ONLY
26	1	00-26492-00-WA	DECAL, OIL LEVEL
27	1	00-26488-00-WA	DECAL, DO NOT OPERATE (CAB)
28	1	00-26489-00-WA	DECAL, OVERHEAD CLEARANCE (CAB)
29	1	00-26493-00-WA	DECAL, WARNING, VEHICLE HEIGHT

*Decals Not Shown

DECALS



DECAL PLACEMENT



SAFETY PRECAUTIONS

PRE-OPERATION

- 1) Never operate machinery while wearing jewelry or loose clothing that may catch on moving parts. Wear proper safety equipment as specified by your employer.
- Never operate machinery while under the influence of intoxicants or narcotics. Workers under the influence of intoxicants or narcotics present a hazard to themselves and others.
- 3) Perform checks listed under Pre-Operation "Walk Around" Inspection in OPERATION Section. Never start or operate any malfunctioning equipment.
 - a) Be sure to immediately report any malfunctions to the proper authority.
 - b) Power must be shut off, ignition key removed and a sign attached to the steering wheel stating "inoperative" or "malfunctioning equipment".
- 4) Walk around vehicle to make sure all persons are clear before starting the unit.

OPERATION

- It is the operator's responsibility to ensure the operation of the unit is in accordance with the guidelines contained in the Operator's manual and in accordance with all the applicable codes including Occupational Safety and Health Act (OSHA) and American National Standards Institute (ANSI) regulations.
- 2) Do not attempt to operate this equipment without proper training.
- 3) Always make sure the roadway is clear and move the vehicle as slowly as possible without stalling when traveling in reverse.
- 4) Do not travel in reverse for distances greater than those dictated by local ordinances. If reverse travel exceeds 10 feet use a spotter or move the vehicle in 10-foot increments only, and then check to make sure the roadway is clear between increments.
- 5) Do not attempt to dislodge any material above waist level unless wearing eye protection such as approved side-shielded safety glasses or a full-face shield.
- 6) Never use the vehicle to push or pull another vehicle.
- 7) Never drive with the tailgate raised.
- 8) Never place head, body, fingers or any limbs into a scissors point or pinch point on the equipment.
- 9) Before operating the vehicle, the driver must be thoroughly familiar with the employer's safety program concerning traffic rules, warning devices and hand signals.
- 10) Know where to get assistance in the event of an emergency.
- 11) Know your machine. Know the location and function of all controls, gauges, instruments and protective devices.
- 12) Wear your seat belt.
- 13) Always set the parking brake before leaving the cab.
- 14) All service opening covers and access doors must be maintained and latched in place while operating equipment.
- 15) Ensure all co-workers are in view before operating or moving any controls or the unit.
- 16) Ensure that there is sufficient overhead clearance before raising the tailgate.
- 17) Stand clear when the tailgate and/or body is being raised or lowered and during the unloading cycle.
- 18) Ensure that persons are clear of the container before raising or lowering.
- 19) Always have the container dumper in the travel position before transporting.

- 20) Ride only in the cab.
- 21) Never overfill the hopper.
- 22) SHUTDOWN
 - a) Lower the body and move to its most forward position.
 - b) Lower the tailgate to its lowest position.
 - c) Set the parking brake.
 - d) Turn control panel system off.
 - e) Shut off the engine.
 - f) Remove the ignition key.
 - g) Remove any debris from the cab.
 - h) Open both clean-out doors and clean ou from behind the packer/ejector panel.
 - a) Close and latch doors properly.
 - b) Lock the vehicle.



MAINTENANCE

- 1) GENERAL
- a) Comply with all ANSI Z245.1 and OSHA regulations at all times.
- b) Comply with Lock Out/Tag Out .
 - 1) Position OSHA approved body props where needed.
 - 2) Relieve all the stored energy in the hydraulic and pneumatic system by operating the systems levers and controls.
 - 3) Remove keys to the vehicle.
- 2) HYDRAULICS
 - a) Hydraulic fluid operates under high temperatures. Avoid contact with piping, hoses or cylinders to prevent burns.
 - b) Never use hands to check for leaks. Hydraulic fluid escaping under pressure may cause injury.
 - c) In case of injury, seek proper medical treatment immediately.

3) FIRE PROTECTION

- a) Keep a fire extinguisher accessible at all times, as recommended by the Bureau of Motor Carrier Safety.
- b) Never use lighted smoking materials, open flame or sparks when working with flammable materials such as fuel tanks or storage batteries.
- c) Never use an open flame as a light source.
- 4) HOUSEKEEPING
 - a) Good housekeeping habits are a major factor in accident prevention.
 - b) Keep handrails clean and free of grease or debris.
 - c) Do not store brooms or other equipment where they could inadvertently be dislodged or create a hazard.



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Section 3 – Introduction

TERMS YOU WILL NEED TO KNOW



Section 3 – Introduction

TERMS YOU WILL NEED TO KNOW



OPERATING CONTROLS

This section will provide all of the instructions necessary to operate the TomCat. However prior to attempting any operation of the unit, make sure you are familiar with all of the safety information contained in SAFETY PRECAUTIONS Section.

DESCRIPTION OF OPERATING CONTROLS



THE FOLLOWING INFORMATION IS FOR DESCRIPTIVE PURPOSES ONLY. IT IS NOT TO BE MISCONSTRUED AS OPERATING INSTRUCTIONS, REFER TO OPERATING PROCEDURES LATER IN THIS SECTION.

There are only a few controls required for the complete and efficient operation of the TomCat. It is important that you know the location and function of each control before attempting to operate the unit. Refer to the accompanying illustrations for their locations.

IN CAB CONTROL PANEL

The In Cab Control Panel is located in the cab and contains the controls indicator lights, electrical fuses and power relays for the TomCat.

SYSTEM ON

The system on switch is used to engage the operation of the hydraulic pump and the packer. The PTO control will be wired through the "System On" control switch of the control panel. Be sure to read all safety decals associated with the PTO before attempting operation.

PTO ENGAGED LIGHT

The PTO engaged light is lit whenever the PTO is engaged.

TAILGATE OPEN/BODY UP LIGHT

The tailgate open/body up light is lit whenever the tailgate is in the raised position or the TomCat body has slid rearward.

IN-LINE FUSE

A 10-amp fuse is located before the system on switch, the work light switch, and the strobe light switch.

STROBE LIGHT SWITCH

This switch is used to turn on the optional strobe light. (This switch is powered through the chassis power and is independent of the system on.)

WORK LIGHT SWITCH

This switch is used to turn on the optional strobe light. (This switch is powered through the chassis power and is independent of the system on.)



FRONT BODY CONTROLS

PACK/RETRACT CONTROL LEVER

The pack control lever is located at the front of the body on both the left and right side. Pushing the lever rearward will initiate the autopack cycle. The packer will travel rearward through the pack motion followed by the automatic reversal and travel forward through the retract motion. The pack control lever "latches" into the pack position followed by "latching" into the retract position.

NOTE: The pack retract control lever may be centered to stop the pack panel.



REAR BODY CONTROLS

BODY LIFT CONTROL

The body lift control lever is located on the rear body valve. Raising the lever upward will cause the body to move rearward approximately 10" before raising the rear end above the height of the hopper lip on a rear loader. Lowering the lever will cause the rear end of the packer body to lower and then move to the front of the body.

TAILGATE CONTROL

The tailgate control is located on the rear body valve. Raising the lever upward will cause the tailgate to raise. Lowering the lever will cause the tailgate to lower.

EJECT CONTROL

The eject control lever is located on the rear body valve. Raising the central lever will cause the packer panel and push out panel to move rearward. Whichever panel is easier to move will move first. Lowering the lever will cause the packer panel and push out panel to move forward.

NOTE: To eject the load, the control handle must first be pushed downward to lock the front valve in neutral.

ENGINE SPEED-UP TOGGLE SWITCH

The engine speed-up switch is located near the rear body valve. Pushing the switch will cause the engine to speed-up and supply more hydraulic fluid flow to the hydraulic system for faster operation.



PRE-OPERATING WALK-AROUND INSPECTION

The Operator is the first line of defense is preventive maintenance. Be alert and conscientious - report any malfunction, need for adjustment or necessary repair, to your Garage or Maintenance Department without delay.

EACH DAY, before beginning work, check the following:

1) LIGHTS AND WIRING

- a) Headlights, taillights, and clearance lights.
- b) Turn signals and hazard warning lights.
- c) Brake lights and backup lights.
- d) Hazard warning beacon lights, if applicable.
- e) Hopper work light, if applicable.
- f) "PTO Engaged Light" illuminates on main control panel and in-cab control panel when system power is turned on.
- g) "Tailgate Open/Body Up" light illuminates when tailgate or body is raised.
- h) Check all wiring for cut or frayed wires.

2) HYDRAULIC SYSTEM

a) Check for fluid leaks.

The oil level should be between FULL and ADD on the tank sight gauge, with the vehicle in the following position:

- (1) Vehicle on level ground
- (2) All hydraulic cylinders fully closed up
- (3) Engine/PTO off.
- b) Start the engine and Operate the packing function 2 or 3 times.

IMPORTANT

CONTAMINATION IS THE WORST ENEMY OF ANY HYDRAULIC SYSTEM. KEEP DIRT FROM ENTERING THE SYSTEM. CLEAN AROUND ANY SYSTEM COMPONENT BEFORE DISCONNECTING OR REMOVING IT. WHEN FILLING RESERVOIR, FILTER OIL THROUGH A 200 MESH (OR FINER) SCREEN. NEVER USE CLOTH TO FILTER THE OIL.



BE SURE ALL INDIVIDUALS ARE CLEAR OF ANY MOVING PARTS, MECHANISMS OR COMPONENTS OF THE VEHICLE BEFORE ACTUATING CONTROLS. DURING ANY SUCH OPERATION, BE ATTENTIVE AT ALL TIMES AND BE READY TO STOP OR REVERSE THE FUNCTION.

Return the vehicle to the position described in (a) and recheck the oil level.

c) Add oil as necessary.



PROLONGED AND REPEATED CONTACT WITH HYDRAULIC OIL MAY CAUSE SERIOUS SKIN DISORDERS, INCLUDING DERMATITIS AND CANCER. AVOID CONTACT WITH SKIN AS FAR AS POSSIBLE, WASH THOROUGHLY AFTER ANY CONTACT.

3) ALL BOLTS

- a) Visually check the security of bolts Over the entire unit paying special close attention to the mounting brackets.
- b) Make sure all pins with retaining ears have their ears and are properly retained.
- c) Check for loose capscrews and fasteners, and broken or excessively worn parts.

4) SWITCHES AND CONTROLS

Check for security and correct operation.



DO NOT OPERATE THE MACHINE UNLESS ALL SAFETY AND EMERGENCY CONTROLS ARE FUNCTIONING CORRECTLY.

- a) Operate the unit through several packing cycles using the electrical controls.
- b) Operate the Tailgate through several raising and lowering cycles.
- c) Operate the ejector panel fully forward and rearward several times, using the ejector blade button.

5) **PROXIMITY SWITCHES**



DO NOT OPERATE THE MACHINE UNLESS ALL SAFETY AND EMERGENCY CONTROLS ARE FUNCTIONING CORRECTLY.

- a) Check for security of each switch.
- 6) BODY CAVITY

BEFORE ENTERING THE BODY CAVITY, THE VEHICLE ENGINE POWER SHALL BE SHUT OFF, THE IGNITION KEY REMOVED, AND A SIGN PLACED ON THE STEERING WHEEL WARNING AGAINST ANY ATTEMPT TO START THE UNIT.

- a) Clear any accumulated refuse forward of the Ejector Panel.
- b) Visually inspect the ejector blade for evidence of wear or damage.
- c) Inspect the ejector cylinder and connecting hoses for evidence of hydraulic leaks.

IMPORTANT

WHEN THE VEHICLE IS PARKED OVERNIGHT OR FOR LONGER PERIODS ALL THE HYDRAULIC CYLINDERS MUST BE POSITIONED FULLY CLOSED UP. THIS WILL:

- 1) Protect the polished surface of the cylinder rods and damage to the cylinder seals.
- 2) Raise the oil level in the hydraulic oil tank, so minimizing internal condensation oil contamination.

7) LABELS & DECALS

a) Refer to the decal location illustration of this manual and make sure all decals are in place and readable. Replace all decals that are not in good condition.

NOTE: Individual safety decals, free of charge, are available from your local authorized WAYNE distributon.

IMPORTANT

Looking after your vehicle makes it last longer. Servicing should be carried out on this vehicle regularly.

STARTUP

This section of the manual provides all the instructions necessary to start and operate the TomCat side loader including specific instructions for loading, packing and unloading the unit.

IMPORTANT

IT IS IMPERATIVE THAT OPERATORS AND MECHANICS UNDERSTAND THESE PROCEDURES.

PACKING THE LOAD

- 1) Engage the PTO control by switching the "System On" toggle on the control panel. This will Start the hydraulic pump.
- 2) Be certain the tailgate is in its lowered position, the body is in its lowered and forward position and the ejector panel and packer panel are in their most forward position.

LOADING THE HOPPER

Be certain everyone is clear of the packer body. Press and hold momentarily the pack control lever. The engine will speed-up and move the packing panel towards the rear of the packer body to clear the hopper. When the packing panel moves against the load or comes to the end of its stroke, the detent will actuate and the packing panel will return to the front of the packer body. The packing panel contacts a lever arm when it reaches the front of the unit and stops the packing cycle. The automatic pack cycle can be stopped at any time by pushing the pack/retract control lever to the center position.

STAND CLEAR OF THE HOPPER AREA DURING THE PACKING CYCLE.

EJECTING THE LOAD

- If the refuse will be emptied into a rearloader, back the TomCat Side loader close to the rear loader and directly behind it.
- 2) LIFT THE BODY To lift the body, lift the body control lever up. The packer body will move rearward several inches before the rear of the body will lift. Continue lifting until the lower portion of the rear doorsill matches the rear loader's hopper lip. It may be necessary to press the ENGINE SPEED-UP switch.
- 3) Back the TomCat Side loader over the hopper lip.
- LIFT THE TAILGATE To lift the tailgate, lift the tailgate control lever. It may be necessary to press the ENGINE SPEED-UP switch. The door should open as far as possible to empty the load.









- 5) **EJECT THE LOAD** To eject the load, first push the eject control lever downward to lock the pack valve into neutral. Then, raise the eject control lever to eject the load. It may be necessary to press the ENGINE SPEED-UP switch. The packer panel and the ejector panel will move to the rear of the packer.
- 6) Clear any debris from the doorsill and close the tailgate by lowering the tailgate control lever.
- 7) Drive the TomCat side loader away from the rear loader and lower the body by lowering the body lower joystick lever. The packer body rear end will lower and move towards the front of the packer body.



NEVER ENTER BETWEEN THE BODY AND THE CAB UNLESS PROPER SAFETY PRECAUTIONS ARE FOLLOWED. ALWAYS FOLLOW OSHA LOCK-OUT/TAG-OUT PROCEDURES.



NEVER DRIVE THE UNIT MORE THAN 10 FEET WITH THE TAILGATE OR BODY IN THE RAISED POSITION.

8) Remove any debris from behind the packer panel, where the packing cylinders are housed.

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SCHEDULED MAINTENANCE

GENERAL

The TomCat has been designed for long periods of efficient uninterrupted operation. Careful attention to proper preventive maintenance, as described in this section, will insure and extend trouble-free Operation of the unit. Particular attention to correct lubrication of the unit and main tenance of the filter, are two vital areas of required preventive maintenance. The objective of preventive maintenance is to anticipate and prevent operational difficulties before they require extended shut down for costly repairs.

OPERATING AND MAINTENANCE RECORDS

Prepare and adhere to a maintenance schedule. Keep detailed records of all maintenance performed. Regularly inspect operating and maintenance records for deviations from normal operating conditions. Analyze the records for indications of potential trouble.

IMPORTANT

Occasionally distributors will receive service bulletins from WAYNE concerning updated maintenance information. Keep those bulletins with this manual and make notes at the appropriate places in the manual referencing the updated information

PREVENTIVE MAINTENANCE REQUIREMENTS

DAILY PREVENTIVE MAINTENANCE

1) INSPECTION

Perform the PRE-OPERATIONAL INSPECTION described in OPERATION Section.

NEVER GO UNDER THE VEHICLE WITH THE ENGINE RUNNING. SERIOUS INJURY OR DEATH COULD RESULT.

- a) When checking for hydraulic leaks pay particular attention to hose fittings and connections at the cylinders and valves. Build up of hydraulic fluid and dirt indicates a small leak that can probably be corrected by tightening the fitting or connection.
- b) Check the visual indicator to determine the condition of the filter element
- c) Inspect the mounting sills and mounting hardware.

Section 5 – Preventive Maintenance

2) CLEANING

Hose the entire unit inside and out with clean water. Make Sure no refuse is lodged behind the pack/eject panel.

3) LUBRICATION

Lubricate all grease fittings daily. Frequent inspection of grease points will indicate when lubrication is needed. When filling grease zerks pump grease until grease begins to expel from the pin bore.

4) CHECKING FLUID LEVEL

Position and fully retract all the cylinders to check the fluid level. When checking the fluid level in the hydraulic reservoir, note any frequent or sudden loss of fluid. This may indicate leakage, which must be traced and corrected to avert equipment failure and possible damage to other components.

If the hydraulic fluid is low, fill the hydraulic reservoir to the "NORMAL FILL LEVEL" with hydraulic fluid as specified later in this Section according to operating and weather conditions.

WEEKLY PREVENTIVE MAINTENANCE

1) CLEANING & PRESERVATION

Clean and paint exposed metal surfaces to remove and prevent the formation rust formation.

2) INSPECTION

In addition to the body mounting hardware that is checked daily, inspect all other accessible mounting hardware and fittings for tightness. Refer to the CAPSCREW MARKING AND TORQUE VALUE CHART provided in GENE RAL REPAIR PRACTICES Section.

Check electrical wiring and insulation for frays, breaks and loose connections.

3) LUBRICATION

Refer to the LUBRICATION INFORMATION in this section and service those items that require weekly lubrication.

4) HYDRAULIC SYSTEM

- a) The return filter is vital to the service life of the hydraulic system.
- b) Check the breather cap on the hydraulic reservoir tank. Clean it weekly and replace it if it cannot be cleaned thoroughly or is missing.

5) CHECK-OUT PROCEDURES

Each week perform the CHECKOUT PROCEDURES listed in Section 7 of this manual.

YEARLY PREVENTIVE MAINTENANCE

1) FLUSHING HYDRAULIC SYSTEM

- a) Drain all fluid from the hydraulic reservoir into a suitable container by removing the hydraulic return hose.
- b) Fill the hydraulic reservoir with fresh fluid as specified in Section 5, SPECIFICATIONS, according to operating and weather conditions.
- c) Start the unit and operate all hydraulic levers and buttons as described in Section
 3, OPERATION. Leave all hydraulic cylinders in the retracted position and shut
 down the unit.
- d) Recheck the fluid level and add fluid as necessary to bring level to the "NORMAL FILL LEVEL" on the sight gauge.

2) CHECK/REPLACE RETURN FILTER

The return filter is a vital component of the hydraulic system. Without proper filtration, problems with hydraulic system components will occur. Stick to a strict maintenance schedule for this item.

Time Lapse Recommendations for Filter Replacement:

- a) After the first 20-hours of hydraulic pump operation.
- b) After the next 50-hours of hydraulic pump operation.
- c) Thereafter, every 250-hours of hydraulic pump operation or sooner, if so indicated by adverse operating conditions.

The condition of the filter must be checked weekly.

REPLACEMENT OF FILTER

- 1. Unscrew the filter from the housing, allow oil to drain from the filter, and discard properly.
- 2. Coat the rubber gasket with fresh hydraulic fluid.
- 3. Screw the filter on to the housing. Hand tight only.
- 4. Check the fluid level and replenish with fresh fluid.
- 5. Operate the hydraulic system and check for leaks.



EXTENDED OPERATION OF THE UNIT WITHOUT PROPER FILTRATION WILL RESULT IN REDUCED SERVICE LIFE OF HYDRAULIC SYSTEM COMPONENTS.

HYDRAULIC OIL SPECIFICATIONS

Physical Characteristics	Specifications	Actual Test Results
Viscosity @ 210F Viscosity @ 100F Viscosity @ 0F (Obtained by cold crank simulator tes Viscosity Index Pour Point Flash Point, COC Fire Point, COC Gravity	60 ssu 268 ssu Max. 1200 Cp Max. (5500 ssu) 175 Min. -50F Max.	59.55 ssu 260.00 ssu 1050.00 Cp (4800.00 ssu) 179.00 065F 360F 395F 26.9 API
Performance Characteristics Turbine Oil Oxidation Test (ASTM D-943) Electric Conductivity (12" Cap, 100 K (State of Ohio Reg# E-0	1500 Hrs. Min. V))2095)	1680 Hours 4-1/2 - 8 Ma.
Turbine Oil Rust Test (ASTM D-665 A & B)	Pass	Pass
Vickers Hydraulic Pump Wear Test (ASTM D-1401)	Pass	Pass
Demulsability Test (ASTM D-1401)	Pass	Pass
Copper Corrosion Test (ASTM D-130)) #1 Max	#1

ALTERNATIVE HYDRAULIC FLUID RECOMMENDATIONS

Hydraulically powered equipment manufactured by WAYNE Engineering finds use on every continent in the world and experiences a wide variety of climatic and temperature conditions.

The hydraulic fluids listed below have been found adequate for system replacement or replacements.

<u>MANUFACTURER</u>	POUR POINT	TRADE NAME/NUMBER
MOBILE ARCO SUN AMOCO SHELL	-40 F -60 F -45 F -40 F -40 F	DTE 13 M OR DTE 15 M POLARVIS #2105 RYKON OIL MV TELLUS T 46

LUBRICATING GREASE RECOMMENDATIONS

A. Chassis grease (for grease fittings) use a Lithium base EP grease with 2 to 5 degree Molybdenum (MOS). The following products are recommended:

MANUFACTURER

TRADE NAME/NUMBER

FISKE BROS. REFINING CO. LUBRIPLATE DIVISION

NORTHLAND OIL CO.

NORTHLAND MOLY TACK 2

LUBRIPLATE MOLYLITH #2

TEXACO

TEXACO MOLYTEX EP II

B. For slides and rubbing surfaces, use a heavy (viscous) wheel-bearing type grease. The following products are recommended:

AMOCO OIL CO.

AMOVIS - 10X

MOBIL OIL CO.

MOBILUX EP-111



Do not use engine oil, automatic transmission fluid (ATF) or add diesel fuel or kerosene to the hydraulic fluid. Service life of all hydraulic components may be adversely affected.

HYDRAULIC FLUID

To serve its purpose and give long and satisfactory service, hydraulic fluid must possess desirable physical and chemical characteristics. Stability over a wide range of temperatures and under agitation is very important.

Premium hydraulic fluids should be used in Wayne hydraulic systems. In addition to the above characteristics selected additives should be added to provide additional resistance to wear, corrosion, oxidation, decomposition, and foaming. The lubricant supplier should do all additives blending so that they are compatible with each other.

A reputable lubricant supplier backed by a reputable oil company is great assurance of obtaining high quality products, higher quality is worth the higher initial cost.

HYDRAULIC SYSTEM SERVICE

CONTAMINATION

It is estimated that as much as 90% of all hydraulic problems can be traced directly to the fluid. It is imperative that all foreign matter be kept from the hydraulic fluid. Quantities of invisible abrasive contamination will cause serious pump wear, malfunctioning of pumps and valves, and sludge accumulations wit hin the system in relatively short periods of time. It is also essential that moisture and water be kept from the hydraulic fluids and system.

COMMERCIAL HYDRAULIC FLUID TESTING

Hydraulic fluid samples should be taken periodically for laboratory analysis. The actual sampling method is critical. It should be done on ANSI Standard B93.19M(R1980). This standard is available from the National Fluid Power Association, 3333 N. Mayfair Road, Milwaukee, WI 53222.

Two identical hydraulic fluid samples should be taken from the center of the reservoir when the fluid is at operati ng temperature. One will be sent laboratory analysis and one will be kept for your own preliminary analysis. Each of the samples is to be placed in a clean, dry glass bottle with a nonshedding screw-on cap. The bottles should be labeled with the date, type of fluid, and model and serial number of the machine.

We recommend the use of commercial laboratory services for analysis of routine fluid samples taken on a regularly scheduled basis. The cost is about \$20 to \$30 per sample. The most important analyses are particle count, Spectro-Chemical analysis, water content, and viscosity.

IN HOUSE HYDRAULIC FLUID TESTING

Eliminate air bubbles by allowing your sample to stand for 20 to 30 minutes, and then hold the bottle up to the light to check whether the fluid is clear or cloudy.

Any visible debris is an indication of a severe solid contamination problem, the source of which must be located and corrected immediately. Common sources of this kind of contamination may be component wear, under-sealed reservoir covers, or dirty air breather filters.

If the sample is the least bit "cloudy" it is an indication of water contamination, the source of which must be found and eliminated immediately. Common sources of solid contamination are inadequate Outdoor storage, unsealed reservoir covers, or condensation.

Section 6 – General Repair Practices

GENERAL REPAIR PRACTICES



Proper service and repair is important for the safe, reliable operation of all mechanical products. The service procedures recommended and described in this service manual are effective methods for performing service operations. Some of these service operations require the use of tools specially designed for the purpose. Wayne Engineering could not possibly know, evaluate and advise the service trade of all possible ways in which service might be done or of the possible hazardous consequences of each way. Therefore, anyone who uses a service procedure or tool that is not recommended by Wayne Engineering must first thoroughly satisfy himself that neither his nor the operator's safety will be jeopardized by the service methods selected. Any person who modifies their equipment must do so in accordance with American National Standard Institute Z245-1-1992. It is important to note that deviating from these procedures could cause damage to the unit or render it unsafe. However, please remember that these procedures are not all inclusive.

PREPARATION FOR SERVICE

Proper preparation is very important for efficient and safe service work. A clean work area at the start of each job will allow you to perform the repair as easily and quickly as possible, and reduce the incidence of misplaced tools and parts. If the portion of the unit to be repaired is excessively dirty, it should be cleaned before work starts. The cleaning process may include the use of high-pressure equipment and strong chemicals. Follow the manufacturer's instructions and precautions during this process. Cleaning will occasionally uncover trouble sources. Tools, instruments and parts needed for the job should be gathered before work is started. Interrupting a job to locate tools or parts is a needless delay.

SERVICE BULLETINS

In addition to the information provided in this Service Manual, service bulletins are issued when needed to cover interim changes or to provide supplementary information necessary for maintaining the refuse unit in a proper safe operating condition. Check with your authorized Wayne Dealer periodically to ensure all your Wayne service manuals are up to date.



REMOVAL, DISASSEMBLY AND REPAIR

- 1) Cleanliness is very important; dirt is the number one cause of wear in bearings, bushings and especially in hydraulic components.
- 2) Inspect hydraulic components for leaks before cleaning. The dirt buildup on the component can aid in tracing fluid leaks.
- 3) Clean hydraulic connections before removal to prevent dirt from entering the component.
- 4) Loosen hydraulic fittings slowly to release pressure.
- 5) Cap hydraulic fittings immediately after removal to prevent dirt from entering the component or line and to prevent fluid from leaking.
- 6) Clean the component in non-flammable solvent before disassembly.
- 7) Inspect the component after cleaning for signs of wear or external damage.
- 8) When disassembling a component, note the position of each part as it is removed to aid in reassembly.
- 9) During disassembly note the condition of each part as it is removed to aid in diagnosing problems and to help prevent them in the future.
- 10) Clean and inspect disassembled parts for wear, cracks, dirt, etc.
- After cleaning and inspection, reusable hydraulic parts should be immediately coated with clean fresh hydraulic fluid to prevent rust formation. If these parts are not going to be reinstalled immediately, they should be wrapped in a clean lint free cloth or paper to prevent nicks or scratches.
- 12) When repacking a cylinder, or resealing a valve, replace all seals and orings that are disturbed during the repair. The price of a few seals is very little compared to a return repair job.

REASSEMBLY AND INSTALLATION

- 1) Assemble parts in the same position as removed.
- 2) Align parts accurately before mating.
- 3) Inspect o-ring and seal grooves for sharp edges, nicks or burrs before installing new sealing parts.
- 4) Lubricate all new sealing parts with clean, fresh hydraulic fluid before installation.
- 5) Use care not to damage new sealing parts on reassembly.
- 6) Use correct torque values when reassembling and installing components. See CAPSCREW MARKING AND TORQUE VALUES later in this section.
- Always check the hydraulic fluid level in the hydraulic reservoir after performing any service or repair of the hydraulic system.
- 8) Always lubricate components with grease fittings after they have been repaired and reinstalled.
- 9) Use only Wayne replacement parts.

ELECTRICAL TESTING

The electrical system used on the unit consists of various lights, switches and wiring. Testing the components and wiring can be accomplished by two simple checks; CHECKING FOR VOLTAGE and CHECKING FOR CONTINUITY.

CHECKING FOR VOLTAGE

A test light is used to check for the presence of electricity in live circuit. Connect the test light clip to good ground and the probe at the point where the presence of voltage is to be checked. If voltage is present, the light will be on... if no voltage is present, the light will be off.

CHECKING CONTINUITY

A continuity tester is used to check the ability of a conductor to allow current to pass. A continuity tester uses a self-contained power source, and should never be used on a live circuit. Connect the clip to one side of the component to be tested and touch the probe to the other side. If the component has the potential to pass current, has continuity, the tester will register accordingly.

CAPSCREW	MARKING ANI	D TORQUE VA	LUES
CAPSCREW DIAMETER & MINIMUM TENSILE STRENGTH (PSI)	TO 3/4 - 120,000 TO 1 - 115,000	TO 5/8 - 140,000 TO 3/4 - 133,000	150,000
QUALITY OF MATERIAL	Minimum Commercial	Medium Commercial	Best Commercial
SAE GRADE NUMBER	5	6 or 7	8
CAPSCREW HEAD MARKINGS (Manufacturer's marks may vary.) These are all SAE grade 5 (3-line)	Ę		
CAPSCREW BODY SIZE (Inches - Thread)	TORQUE [Ft-Lb (kg m)]	TORQUE [Ft-Lb (kg m)]	TORQUE [Ft-Lb (kg m)]
1/4 - 20	8 (1.11)	10 (1.38)	12 (1.66)
1/4 - 20 - 28	8 (1.11) 10 (1.38)	10 (1.38)	12 (1.66) 14 (1.94)
1/4 - 20 - 28 5/16 - 18	8 (1.11) 10 (1.38) 17 (2.35)	10 (1.38)	12 (1.66) 14 (1.94) 24 (3.32)
1/4 - 20 - 28 5/16 - 18 - 24	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63)	10 (1.38) 19 (2.63)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73)
1/4 - 20 - 28 5/16 - 18 - 24 3/8 - 16	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29)	10 (1.38) 19 (2.63) 34 (4.70)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09)
1/4 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84)	10 (1.38) 19 (2.63) 34 (4.70)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78)
1/4 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 - 24 7/16 - 14	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68)
1/4 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79)
1/4 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52)
114 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13 - 20	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60)
1/4 - 20 - 28 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13 - 20 9/16 - 12	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44)
1/4 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13 - 20 9/16 - 12 - 18	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21) 120 (16.60)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44) 170 (23.51)
114 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13 - 20 9/16 - 12 - 18 5/8 - 11	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21) 120 (16.60) 150 (20.75)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60) 167 (23.10)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44) 170 (23.51) 210 (29.04)
114 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13 - 20 9/16 - 12 - 18 5/8 - 11 - 18	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21) 120 (16.60) 150 (20.75) 170 (23.51)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60) 167 (23.10)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44) 170 (23.51) 210 (29.04) 240 (33.19)
1/4 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13 - 20 9/16 - 12 - 18 5/8 - 11 - 18 3/4 - 10	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21) 120 (16.60) 150 (20.75) 170 (23.51) 270 (37.34)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60) 167 (23.10) 280 (38.72)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44) 170 (23.51) 210 (29.04) 240 (33.19) 375 (51.86)
114 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13 - 20 9/16 - 12 - 18 5/8 - 11 - 18 3/4 - 10 - 16	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21) 120 (16.60) 150 (20.75) 170 (23.51) 270 (37.34) 295 (40.80)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60) 167 (23.10) 280 (38.72)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44) 170 (23.51) 210 (29.04) 240 (33.19) 375 (51.86) 420 (58.09)
114 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13 - 20 9/16 - 12 - 18 5/8 - 11 - 18 3/4 - 10 - 16 7/8 - 9	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21) 120 (16.60) 150 (20.75) 170 (23.51) 270 (37.34) 295 (54.63)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60) 167 (23.10) 280 (38.72) 440 (60.85)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44) 170 (23.51) 210 (29.04) 240 (33.19) 375 (51.86) 420 (58.09) 605 (83.67)
1/4 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 9/16 - 12 - 18 5/8 - 11 - 18 3/4 - 10 - 16 7/8 - 9 - 14	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21) 120 (16.60) 150 (20.75) 170 (23.51) 270 (37.34) 295 (40.80) 395 (54.63) 435 (60.16)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60) 167 (23.10) 280 (38.72) 440 (60.85)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44) 170 (23.51) 210 (29.04) 240 (33.19) 375 (51.86) 420 (58.09) 605 (83.67) 675 (93.35)
$\begin{array}{c} 1/4 \cdot 20 \\ - \cdot 28 \\ 5/16 \cdot 18 \\ - \cdot 24 \\ 3/8 \cdot 16 \\ - \cdot 24 \\ 7/16 \cdot 14 \\ - \cdot 20 \\ 1/2 \cdot 13 \\ - \cdot 20 \\ 9/16 \cdot 12 \\ - \cdot 18 \\ 5/8 \cdot 11 \\ - \cdot 18 \\ 3/4 \cdot 10 \\ - \cdot 16 \\ 7/8 \cdot 9 \\ - 14 \\ 1 - 8 \\ \end{array}$	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21) 120 (16.60) 150 (20.75) 170 (23.51) 270 (37.34) 295 (40.80) 395 (54.63) 395 (54.63)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60) 167 (23.10) 280 (38.72) 440 (60.85) 660 (91.28)	$\begin{array}{c} 12 \ (1.66) \\ 14 \ (1.94) \\ 24 \ (3.32) \\ 27 \ (3.73) \\ 44 \ (6.09) \\ 49 \ (6.78) \\ 70 \ (9.68) \\ 70 \ (9.68) \\ 78 \ (10.79) \\ 105 \ (14.52) \\ 120 \ (16.60) \\ 155 \ (21.44) \\ 170 \ (23.51) \\ 210 \ (29.04) \\ 240 \ (33.19) \\ 375 \ (51.86) \\ 420 \ (58.09) \\ 605 \ (83.67) \\ 675 \ (93.35) \\ 910 \ (125.85) \end{array}$
114 - 20 - 28 5/16 - 18 - 24 3/8 - 16 - 24 7/16 - 14 - 20 1/2 - 13 - 20 9/16 - 12 - 18 5/8 - 11 - 18 3/4 - 10 - 16 7/8 - 9 - 14 - 18 - 14	8 (1.11) 10 (1.38) 17 (2.35) 19 (2.63) 31 (4.29) 35 (4.84) 49 (6.78) 55 (7.61) 75 (10.37) 85 (11.76) 110 (15.21) 120 (16.60) 150 (20.75) 170 (23.51) 270 (37.34) 295 (40.80) 395 (54.63) 435 (60.16) 590 (81.60) 660 (91.28)	10 (1.38) 19 (2.63) 34 (4.70) 55 (7.61) 85 (11.76) 120 (16.60) 167 (23.10) 280 (38.72) 440 (60.85) 660 (91.28)	12 (1.66) 14 (1.94) 24 (3.32) 27 (3.73) 44 (6.09) 49 (6.78) 70 (9.68) 78 (10.79) 105 (14.52) 120 (16.60) 155 (21.44) 170 (23.51) 210 (29.04) 240 (33.19) 375 (51.86) 420 (58.09) 605 (83.67) 675 (93.35) 910 (125.85)

<u>NOTES</u>

- 1) Always use the torque values listed above when specific torque values are not available.
- 2) The above is based on use of clean, dry threads.
- Reduce torque by 10% when engine oil is used as lubricant.
- 4) Reduce torque by 20% if new plated capscrews are used.
- General formula for calculating Torque is a follows: Torque in Inch Lbs. = 0.2 x Nominal diameter of Screw x Load in Lbs., where Load = 80% of Yield Strength, expressed in Lbs., not in pounds per square inch.

Section 6 – General Repair Practices

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CHECKOUT

The TomCat is designed and built to provide long periods of trouble free operation. Performing the checkout procedures in this section, at regular weekly intervals, will ensure the unit operates to design specifications and will help prevent unscheduled down time.



MAKE SURE YOU KNOW AND OBSERVE ALL SAFETY PRECAUTIONS LISTED IN SAFETY PRECAUTIONS SECTION BEFORE PERFORMING ANY OF THE FOLLOWING CHECKOUT PROCEDURES. USE EXTREME CAUTION TO AVOID COMING NEAR ANY MOVING PARTS. NEVER ENTER THE BODY OF THE UNIT WHEN THE TRUCK IS RUNNING.



THERE ARE SOME PROCEDURES IN THE SECTION THAT WILL REQUIRE THAT THE CHASSIS ENGINE IS RUNNING. IN THESE INSTANCES THE OPERATIONAL STATUS WILL BE INDICATED. OTHERWISE, MAKE SURE THAT THE CHASSIS ENGINE IS SHUT OFF AND THE KEYS ARE REMOVE D. THE PRES SURE OF THE HYDRAULIC SYSTEM AND RESU LTING MOVEMENT OF THE UNIT'S PARTS CAN CAUSE SERIOUS INJURY OR DEATH.

HYDRAULIC RESERVOIR FLUID LEVEL CHECK

- 1. The unit must be in the following position with all cylinders retracted:
 - a. Packing and Eject panel as close to front of unit as possible.
 - b. Tailgate lowered.
 - c. Body as low and as close to front as possible.
- 2. The fluid level should be in the safe range on the sight gauge.
Section 7 – Checkout

ELECTRICAL SYSTEM CHECK

- 1. Check Lights and Accessories:
 - a. Clearance lights near tailgate sides.
 - b. Left and Right turn signals near tailgate sides.
 - c. Backup lights near tailgate sides.
 - d. License plate light on tailgate bracket
 - e. Back-up alarm on tailgate bracket.
 - f. Clearance lights on tailgate bracket.
 - g. Proximity switch at top of tailgate on the passenger's side.
 - h. Proximity switch at front of packer body on the driver's side.
 - i. Proximity switch under body at front of packer on right side.
 - i. Headlights high and low beam.
 - j. Chassis turn signals.
 - k. Tailgate/body ajar light in the chassis cab.
 - I. Strobe lights/Rotating Beacons (optional)
 - m. Hopper lights (optional)
 - n. Loading lights (optional)

PACK CYCLE TIME CHECK (COMPLETE CYCLE TIME = 17 SECONDS)

1. Push the pack control lever rearward. The engine should automatically speed-up to the preset RPM and the packer panel should move towards the rear of the packer body, reach the end of the pack cylinder stroke, and return to the front of the packer body in approximately 17 seconds.

IF NOT

2. Refer to the Troubleshooting guide.

TAILGATE CYCLE TIME CHECK (COMPLETE CYCLE TIME = 26 - 30 SECONDS)

- 1. With the engine speed-up button pressed, move the tail gate raise control lever to the lift position. (Approximate up time = 16 18 seconds)
- 2. Immediately after the tailgate reaches the full open position, move the tailgate lower control lever to the lowered position. (Approximate down time = 16 18 seconds)
- 3. The complete cycle is approximately 26 30 seconds.

IF NOT

4. Refer to the Troubleshooting guide.

EJECT CYCLE TIME CHECK (COMPLETE CYCLE TIME = 20 - 24 SECONDS)

- 1. The packer body should be empty, the tailgate open, and the packer panel and the ejector panel should be as far forward as possible.
- 2. Use the controls at the rear left side of the unit. With the engine speed-up switch pressed, move the eject control lever down to lock the front body valve in neutral. Then move the eject control lever up to the extend position and hold to fully extend the packer panel and the pushout panel to the rear of the packer body.
- 3. When the packer panel and the pushout panel are at the rear of the packer body, immediately move the retract control lever to the down position and hold until the packer panel and the ejector panel are as far forward as possible in the packer body.
- 4. The complete cycle is approximately 20 24 seconds.

IF NOT

5. Refer to the Troubleshooting guide.

PACK PRESSURE MAIN RELIEF CHECK

- 1. Install a 0-4000 PSI test gauge on the pack valve assembly test port.
- 2. Press the pack control lever rearward. When the pack panel reaches the full pack position, maintain pressure on the pack control handle to force the hydraulic fluid over the pack valve relief setting. The pressure gauge should read 3,500 PSI.

IF NOT

- 2. Adjust the main relief pressure.
 - a. Remove the protective cap on the pack relief cartridge.
 - b. Insert an allen wrench and turn the adjustment clockwise to increase pressure and counter-clockwise to decrease pressure.

PACK VALVE DETENT CHECK

1. Press the pack control lever rearward. When the pack panel reaches the full pack position the panel should automatically reverse direction and travel forward to the home position.

Section 7 – Checkout

IF NOT

- 1. Adjust the main relief pressure setting as described above.
- 2. Press the pack valve control handle rearward so the pack panel travels to the rear and the hydraulic fluid goes over relief.
- 3. While the system fluid is passing over relief, adjust the detent setting so the packer automatically reverses travel and heads home.
 - a. Remove the protective cap on the detent cartridge.
 - b. Insert an allen wrench and turn the adjustment clockwise to increase pressure and counter-clockwise to decrease pressure.

TAILGATE RETRACT WORKPORT RELIEF PRESSURE CHECK

- 1. Install a 0-4000 PSI test gauge on the valve assembly test port.
- 2. Press the engine speed-up switch at the rear control area. At the same time lower the tailgate control lever to retract the tailgate cylinders. The pressure gauge should read 1,200 PSI.

IF NOT

3. Call the WAYNE Service Department.

CART TIPPER WORKPORT RELIEF PRESSURE CHECK

- 1. Install a 0-4000 PSI test gauge on the cart tipper valve assembly test port.
- 2. Press the Valve control handle. The pressure gauge should read 2,500 PSI.

IF NOT

- 3. Adjust the workport relief pressure.
 - a. Loosen the locknut on the workport relief cartridge located on the eject valve section on the extend side.
 - b. Insert an allen wrench and turn the adjustment clockwise to increase pressure and counter-clockwise to increase to pressure.
- 4. Repeat step 2 to check the workport relief pressure setting.

ADJUSTMENTS



MAKE SURE YOU KNOW AND OBSERVE ALL SAFETY PRECAUTIONS LISTED IN SAFETY PRECAUTIONS SECTION BEFORE PERFORMING ANY OF THE FOLLOWING CHECKOUT PROCEDURES. USE EXTREME CAUTION TO AVOID COMING NEAR ANY MOVING PARTS. NEVER ENTER THE BODY OF THE UNIT WHEN THE TRUCK IS RUNNING.



THERE ARE SOME PROCEDURES IN THE SECTION THAT WILL REQUIRE THAT THE CHASSIS ENGINE IS RUNNING. IN THESE INSTANCES THE OPERATIONAL STATUS WILL BE INDICATED. OTHERWISE, MAKE SURE THAT THE CHASSIS ENGINE IS SHUT OFF AND THE KEYS ARE REMOVE D. THE PRES SURE OF THE HYDRAULIC SYSTEM AND RESU LTING MOVEMENT OF THE UNIT'S PARTS CAN CAUSE SERIOUS INJURY OR DEATH.

PROX FLAG ASSEMBLY ADJUSTMENT

This adjustment ensures the pack valve will properly be centered to the neutral position.

The TomCat uses a mechanical linkage at the front right side of the body to help position the pack valve in the neutral position. The linkage forces the pack panel to the neutral position when the pack panel has retracted to the fully forward position AND whe n the rear eject control lever is pressed downward to enable the eject panel to extend from the rear control area. It also actuates the engine accelerator

- 1. Actuate the pack control lever to fully return the pack panel to the home position.
- 2. Adjust the prox flag linkage to result in a $\frac{1}{4}$ " gap between the inside of the front panel and the plunger on the pack panel. Run a pack cycle to check adjustment.
- 3. Tighten and secure the prox flag linkage assembly.

ENGINE ACCELERATOR PROXIMITY SWITCH ADJUSTMENT

The TomCat uses a mechanical linkage at the front right side of the body to help position the prox flag assembly to flag the engine accelerator prox.

- 1. Actuate the pack control lever to return the pack panel to the home position.
- 2. Adjust the prox flag so it is not actuated when the panel is in the home position and is actuated when the pack panel is away from the home position.
- 3. Tighten and secure the proximity switch.

TAILGATE PROXIMITY SWITCH ADJUSTMENT

A proximity switch is used to indicate when the tailgate is in the closed position. A light in the cab will indicate if the tailgate and/or the packer body are not in their home positions or if the switches are out of adjustment.

- 1. Adjust the tailgate limit switch.
- 2. Verify that the tailgate/body ajar light in the cab does not indicate when the tailgate and body are in their home positions.

BODY PROXIMITY SWITCH ADJUSTMENT

A proximity switch is used to indicate when the body is not in the home position and has slid rearward on the unit. A light in the cab will indicate if the tailgate and/or the packer body are not in their home positions or if the switches are out of adjustment.

- 1. Adjust the body limit switch.
- 2. Verify that the tailgate/body ajar light in the cab does not indicate when the tailgate and body are in their home positions.

ENGINE SPEED-UP ADJUSTMENT

1. Adjust the mechanical engine speed-up under the cab of the chassis. Or, if the engine speed up is electronic, call the factory.

ASSY DASH NO.	<mark>-08-</mark>	-12-	-14-	-16-	-18-	
	<mark>8 YD</mark>	12 YD	14 YD	16 YD	18 YD	
PART NUMBER	QTY	QTY	QTY	QTY	QTY	DISCRIPTION
00-34213-01-AD	<mark>1</mark>					FLOOR WLD, 8 YD, TC
00-34213-02-AD		1	1			FLOOR WLD, 12 & 14 YD, TC
00-34213-03-AD				1	1	FLOOR WLD, 18 YD, TC
00-34208-01-AB	1					SHEET WLD, 8 YD LH SIDE, TC
00-34208-02-AB		1	1			SHEET WLD, 12 & 14 YD LH SIDE, TC
00-34208-03-AB				1	1	SHEET WLD, 16 & 18 YD LH SIDE, TC
00-34208-11-AB	<mark></mark>					SHEET WLD, 8 YD RH SIDE, TC
00-34208-12-AB		1	1			SHEET WLD, 12 & 14 YD RH SIDE, TC
00-34208-13-AB				1	1	SHEET WLD, 16 & 18 YD RH SIDE, TC
00-61280-01-AD	<mark>1</mark>					FLOOR ASSY, 8 YD COMPLETE, TC
00-61280-02-AD		1	1			FLOOR ASSY, 12 & 14 YD COMPLETE, TC
00-61281-00-AD				1	1	FLOOR ASSY, 16 & 18 YD, TC
00-33468-01-AC	<u> </u>					HOPPER WLD, 8 YD, TC
00-33468-02-AC		1	1	1	1	HOPPER WLD, 12, 14, 16 & 18 YD, TC
00-33445-01-AB	<u> </u>					BREAKER BAR WLD, 8 YD, TC
00-33445-02-AB		1	1	1	1	BREAKER BAR WLD, 12, 14, 16 & 18 YD, TC
00-34207-01-AD	<u> </u>					BODY WLD, 8 YD, TC
00-34207-02-AD		1	1			BODY WLD, 12 & 14 YD, TC
00-34207-03-AD				1	1	BODY WLD, 16 & 18 YD, TC
00-33916-01-AB	<mark>1</mark>					COVER ASSY, TRAVEL, TC
00-33916-02-AB		1	1	1	1	COVER ASSY, TRAVEL, TC
00-34206-00-AD	<u> </u>	1	1	1	1	BODY ASSY,,TC
00-34214-01-AD	<mark>1</mark>					TAILGATE INSTALL, 8 YARD, TC
00-34214-02-AD		1		1		TAILGATE INSTALL, 12 & 16 YARD, TC
00-34214-03-AD			1		1	TAILGATE INSTALL, 14 & 18 YARD, TC
00-33245-00-AD	<u> </u>	1	1	1	1	ELEC ASSY, BODY, TC
00-33582-01-AB	<u> </u>	1	1	1	1	DOOR INSTALL, LOWER, TC
00-34218-01-AD	<mark>1</mark>					HYD ASSY, 8 YD FLOOR, TC
00-34218-02-AD		1	1			HYD ASSY, 12 & 14 YD FLOOR, TC
00-34218-03-AD				1	1	HYD ASSY, 16 & 18 YD FLOOR, TC
00-33620-00-AC	<u> </u>	1	1	1	1	VALVE INSTALL, FRONT, TC
00-34239-00-AD	<mark> 1</mark>	1	1	1	1	HYD ASSY, UPPER, TC

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7	ECN				CHK'D	ECN RE
8	ECN					04729

00-60478-XX-AB



ENGINEERING CORPORATION CEDAR FALLS, IOWA

nformation thereon is the property of WAYNE ENGINEERING CORPORATION. It may not be produced or used in any way to the detriment of WAYNE ENGINEERING CORPORATION. to you and is to be returned upon our request.

COMPLETE UNIT, BUSTLE, TC

SCALE ELEASE DATE

1:6 12/08/10 DRAWING NO.

00-60478-XX-AB

ITEM	PART NO FOR 00-61280-01-AD	PART NO FOR 00-61280-02-AD
1	00-31172-00-AC	00-30490-00-AC
11	00-31143-01-AB	00-30487-01-AB

32	842-008-000	4	ELBOW, MALE O-RING
31	00-31932-00-OA	1	ROD, STOP
30	00-30254-01-AA	1	SUPPORT ANGLE WLD
29	485-007-004	2	WASHER, STD FLAT
28	00-30367-00-OA	2	HINGE REINFORCEMENT
27	415-008-096	1	CAPSCREW
26	G08E08E10-047	1	HOSE ASSY
25	G08E08E10-045	1	HOSE ASSY
24	415-004-024	4	CAPSCREW
23	432-003-020	2	CLAMP SET, HOSE, 20MM
22	432-003-002	2	COVER PLATE, CLAMP, 3 SIZE
21	G08E08E10-015	1	HOSE ASSY
20	G08E08E10-021	1	HOSE ASSY
19	851-010-010	2	TEE, BRANCH, JIC SWIVEL NUT
18	07-52033-00-R	8	HOSE COVERING
17	G08E10E10-098	1	HOSE ASSY
16	H08E10E10-096	1	HOSE ASSY
15	856-010-000	2	BULKHEAD UNION, 90 DEGREE
14	430-012-000	5	CLAMP, HOSE 2.25 TO 1.3 DIA
13	841-008-008	2	ADAPTER, MALE O-RING
12	0 <u>0-26741-13</u> -AA	2	TUBE ASSY
11	SEE CHART	1	CYL, PUSHOUT,TC6
10	00-61113-00-AB	2	CYL, PACKING, TC
9	445-008-002	2	NUT,LOCK
8	600-016-002	1	SPRING, COMPRESSION
7	485-008-000	3	WASHER, STD FLAT
6	00-33105-00-AA	1	LINKAGE WLD, VALVE,TC
5	00-20146-00-AA	4	PIN ASSY
4	00-31442-00-AB	1	PANEL WLD, PACKING, TC
3	470-016-001	4	SNAP RING, EXTERNAL
2	00 <u>-30510-02-</u> OA	2	PIN, PUSHOUT CYL
1	SEE CHART	1	PUSHOUT WLD, 6YD, TC
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION



00-61280-XX-AD

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CHK'D	ecn release 05097	DATE	02/01/12	00-61280-XX-AD







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8	ECN				02493



DATE 05/26/04

00-33916-01-AB

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			<u>+</u>			
					20	
					7	
20	00-20	155-02-OA	1	SEAL, TAILGATE	_	
19	462	2-002-008	<u>і</u> 16	SCREW, SELF TAPPING	-	
17	425	5-029-000	4	CLAMP, TOGGLE	1	
16	00-20	155-03-OA	2	SEAL, TAILGATE		
15	00-31	<u>351-03-AB</u>	1	DOOR WLD, CLEAN-OUT, RH TC	_	-
14	480	0-004-025	4	PIN, SPRING	_	FLC
13	485	004.012	4	PIN, CLEVIS	-	
12	415	-004-012	2	CAPSCREVV, 1/4-20 X 3/4	-	
10	UU-33 115	004-00-0A	 1∩	NILIT STD	-	
9	440	5-008-004	10	WASHER I OCK	-	
8	485	5-004-001	12	WASHER, SAE FLAT	-	
7	415	5-004-016	8	CAPSCREW	-	
6	00-33	601-00-OA	2	GUARD, LOADING SILL, TC	_	
5	00-32	698-01-OA	2	BRKT, CLEAN-OUT DOOR		
4	00-32	697-00-OA	2	HOOK, DOOR, CLEAN-OUT	_	
3	485	5-006-001	12	WASHER, SAE FLAT		
2	445	5-006-002	8	NUT,LOCK	CLEAN	1-OU

415-006-016

ITEM NO.

8 CAPSCREW

PART NUMBER QTY. DESCRIPTION





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33	445-006-001	4	NUT,STD
32	440-029-000	4	WASHER,LOCK
31	415-006-016	4	CAPSCREW
30	00-31966-01-AB	1	LIGHT BAR WLD
29	00-33121-01-AD	1	TAILGATE WLD, BUSTLE, TC8
28	G06C08E06-024	1	HOSE ASSY,,
27	G06C08E06-024	1	HOSE ASSY,,
26	G06C08E06-024	1	HOSE ASSY,,
25	G06C08E06-024	1	HOSE ASSY,,
24	415-004-024	16	CAPSCREW
23	432-003-001	8	WELD BASE, CLAMP, 3 SIZE
22	432-003-013	8	CLAMP SET, HOSE, 13MM
21	432-003-002	8	COVER PLATE, CLAMP, 3 SIZE
20	00-33237-01-AB	1	TUBE ASSU, RH TG LOWER, TC
19	00-33235-01-AB	1	TUBE ASSY,RH TG RAISE,TC
18	00-30433-04-OB	2	COVER,CYL HOUSING,TC
17	485-008-004	12	WASHER,LOCK
16	415-004-012	12	CAPSCREW, 1/4-20 X 3/4
15	00-33225-02-AA	1	BRKT WLD, RH LOWER TG CYL, TC
14	00-30681-00-OA	3	ANCHOR, GUIDE PIN
13	00-33217-01-OB	2	WING,REAR,TC8
12	850-008-000	4	ELBOW, JIC, 90 DEGREE
11	00-33236-01-AB	1	TUBE ASSY, LH TG LOWER, TC
10	00-33234-01-AB	1	TUBE ASSY, LH TG RAISE, TC
9	00-27943-00-AA	2	PIN WLD,1.00 DIA,
8	00-33226-01-OA	2	PROP,TAILGATE,TC8
7	00-33225-01-AA	1	BRKT WLD,LH LOWER TG CYL,TC
6	00-24369-02-OA	2	FITTING,ORIFICE,
5	841-008-006	4	ADAPTER, MALE O-RING, MALE JIC
4	00-24210-01-WB	2	CYLINDER ASSY, TG LIFT, CTFE
3	00-20146-00-AA	6	PIN ASSY
2	00-33232-00-OA	2	ANCHOR, BUSTLE TG, TC6
1	00-33139-00-OA	2	CAP, REAR POST, TC
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION



00-34214-01-AD

Sheet 1 of 2

SHEET 1 OF 2

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ENGINEERING CORPORATION CEDAR FALLS, IOWA						
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TAILGATE INSTALL, BUSTLE 8 YD, TC						
DRAWN BY	DAS	SCALE	1:6	DRAWING NO.		
СНК'D	ecn release 02682	DATE	10/06/04	00-34214-01-AD		





27 303-020-015		1	BUSHING, SNAP
26	07-70002-09-R	0.5	TRIM LOCK
25	00-33880-00-AA	1	HARNESS, ENGINE ACCEL, TC
24	00-33879-00-OA	1	CONDUIT, ENGINE ACCEL, TC
23	345-030-003	1	RECEPTACLE, 3 WAY
22	345-005-050	3	PLUG, SEALING 16 &12 GA
21	07-52012-90-R	13	LOOM, CORRUGATED, 3/4
20	430-004-000	12	STRAP, TIE
19	430-003-000	24	STRAP, TIE
18	440-020-000	2	BUSHING, MACHINE, 11/4
17	345-014-009	1	SWITCH, PROX N.O. W/DEUTSCH
16	345-014-006	1	SWITCH, PROX, NO & NC
15	332-024-000	1	LAMP, LICENSE
14	00-14638-00-AB	1	ALARM ASSY, BACK-UP/TG OPEN,
13	303-009-010	1	BUSHING, SNAP
12	415-004-008	4	CAPSCREW, SELF TAPPING
11	345-005-007	1	BOOT, SWITCH
10	345-005-006		switch,toggle
9	00-32962-02-AB	1	HARNESS, REAR BODY, TC
8	00-32120-01-OB	1	HARNESS, REAR
7	00-32119-02-AB	2	HARNESS,LOWER LIGHT,TC
6	00-32118-02-AB	1	HARNESS, UPPER LIGHT, TC
5	00-30826-02-OA	1	HARNESS, CLUSTER
4	00-31835-02-OB	1	HARNESS, CHASSIS LIGHTS
3	00-32961-00-AB	1	HARNESS, BODY
2	00-32970-00-AB	1	HARNESS, POWER
1	00-32960-00-AB	1	HARNESS, CHASSIS
ITEM NO.	PART NO.	OTY.	DESCRIPTION

6		12 1 13 1 14 1 15 1 15 1 16 1 17 1 18 1 19 1 10 1 10 1 10 1 10 1 10 1 10 <td< th=""><th>4 27</th><th>5 5 7 5 7 7 7 7 7 7 7 7 7 7 7 7 7</th><th>00-33245-00-AD</th></td<>	4 27	5 5 7 5 7 7 7 7 7 7 7 7 7 7 7 7 7	00-33245-00-AD
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	DESCRIPTION	ELEC	ASSY,B	ODY/BUSTLE TO	G,TC
	DRAWN BY	DSS ECN RELEASE 02056	SCALE DATE	1:12 08/13/03	DRAWING NO. 00-33245-00-AD



SHEET 1 OF 2

DOOR INSTALLATION, LOWER, TC

	SCALE	1:8
lease 2	DATE	12/15/03

00-33582-01-AB



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7	ECN			CHK'D	ECN REL
8	ECN				02502

00-33582-01-AB

SHEET 2 OF 2

23	00-32915-00-AB	1	TUBE ASSY, TG EXTEND
22	00-32914-00-AB	1	TUBE ASSY, TG RETRACT
21	440-029-000	3	WASHER,LOCK
20	445-006-001	6	NUT,STD
19	400-015-008	6	CLAMP, HOSE SUPPORT
18	00-32911-00-AA	1	TUBE ASSY, TG RETRACT
17	00-32910-00-AA	1	TUBE ASSY, TG EXTEND
16	806-011-008	2	TEE, UNION
15	00-33358-03-AA	1	TUBE ASSY, TAILGATE, TC
14	00-33357-03-AA	1	TUBE ASSY, TAILGATE, TC
13	470-031-000		WASHER, LOCK
12	415-005-040	3	CAPSCREW
11	00-33352-00-AB	1	VALVE ASSY, REAR, TC
10	00-33356-01-AA	1	TUBE ASSY, EJECT, TC
9	00-33355-01-AA	1	TUBE ASSY, EJECT, TC
8	432-003-013	4	CLAMP SET, HOSE, 13MM
7	432-003-019	2	CLAMP SET, HOSE, 19MM
6	445-004-006	12	NUT, FLANGE LOCK
5			
4	415-004-032	12	CAPSCREW
3	432-003-002	6	COVER PLATE, CLAMP, 3 SIZE
2	00-33353-01-AA	1	TUBE ASSY, RETURN, TC
1	00-33354-01-AA	1	TUBE ASSY, PRESSURE, TC
ITEM NO.	PART NO.	QTY.	DESCRIPTION

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18	00-32845-00-AB	2	HANDLE WLD
17	445-005-002	4	NUT,LOCK
16	415-005-036	4	CAPSCREW
15	445-005-001	7	NUT,
14	470-031-000	7	WASHER, LOCK
13	415-005-016	4	CAPSCREW
12	00-33621-00-AB	1	linkage assy, pack, tc
11	485-005-002	1	WASHER,STD FLAT
10	400-045-009	1	PIN, CLEVIS, 5/16 X 1 1/4
9	00-32851-00-OA	1	ROD, LINKAGE THREADED
8	400-047-000	3	PIN, COTTER
7	400-045-008	2	PIN, CLEVIS
6	00-33940-00-AB	1	LINKAGE WLD, VALVE, TC
5	342-002-020	3	YOKE, CLEVIS, 5/16-24
4	445-005-003	2	NUT
3	00-32853-00-AA	1	LINKAGE WLD
2	00-32841-01-OA	1	TUBE, VALVE HANDLE, TC
1	00-32814-00-AB	1	VALVE ASSY, FRONT, TOMCAT
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION

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TOLERANCES (EXCEPT AS NOTED) 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .06 ANGULAR ± 1° DIMENSIONS IN () ARE REFERENCE							E	NGINEERING CORPORATION CEDAR FALLS, IOWA	mou not ho			
SYM ECN NUMBER BY DATE			DATE	copied, duplicated, reproduced or used in any way to the detriment of WAYNE ENGINEERING CORPORATION. It may not be this drawing is loaned to you and is to be returned upon our request								
1	ECN 02968	DAS	07/27/05		s loanea to you une							
2	ECN 05237	DAS	06/22/12									
3	ECN			DESCRIPTION								
4	ECN				VALV	'E INST.	ALLATIC	JN, FRUNT, TC				
5	ECN			DRAWN BY		SCALE		DRAWING NO.				
6	ECN				DAS		1:4					
7	ECN			CHK'D	ECN RELEASE	DATE	04/40/0	. 00-33620-00	-AC			
8	ECN				02488		01/13/0	4	-			



BOTTOM LEFT VIEW SCALE 1:4

32	843-012-000	1	UNION, JIC
31	843-008-000	2	UNION, JIC
30	855-012-000	1	CAP, FEMALE JIC
29		1	
28	00-32906-01-AA	1	TUBE ASSY, PRESSURE, TC
27	432-003-016	2	CLAMP SET, HOSE, 16MM
26	00-32877-00-AB	1	TUBE ASSY, PACK
25	00-32878-00-AB	1	TUBE ASSY, PACK
24	848-008-000	1	ELBOW, SWIVEL NUT
23	850-008-000	2	ELBOW, JIC, 90 DEGREE
22	00-32880-00-AA	1	TUBE ASSY, PUSHOUT
21	00-32879-00-AA	1	TUBE ASSY, PUSHOUT
20	445-005-001	2	NUT,
19	470-031-000	2	WASHER, LOCK
18	415-005-040	2	CAPSCREW
17	00-34238-00-AB	1	VALVE ASSY, P.O. CHECK, TC
16	00-33616-00-AB	1	TUBE ASSY, EJECT
15	00-33615-00-AB	1	TUBE ASSY, EJECT
14	00-32871-00-AA	1	TUBE ASSY, RETURN
13	00-32866-00-AB	1	TUBE ASSY, PRESSURE
12	432-003-019	3	CLAMP SET, HOSE, 19MM
11	432-003-002	5	COVER PLATE, CLAMP, 3 SIZE
10	445-004-006	10	NUT, FLANGE LOCK
9		1	
8	415-004-032	10	CAPSCREW
7	806-012-000	2	UNION TEE
6	00-32867-00-AA	1	TUBE ASSY, RETURN
5	00-32918-01-AA	1	TUBE ASSY, RETURN
4	445-006-002	6	NUT,LOCK
3	485-006-003	12	WASHER, STD FLAT
2	415-006-016	6	CAPSCREW
1	00-30705-01-AB	1	TANK ASSY,, TC
I ITEM NO	PART NUMBER	/OTY.	DESCRIPTION



TOLERANCES (EXCEPT AS NOTED) 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .06 ANGULAR ± 1° DIMENSIONS IN () ARE REFERENCE							
SYM	ECN NUM	1BER	ΒY	DATE			
1	ECN	02792	DAS	02/02/05			
2	ECN	02833	DAS	03/14/05			
3	ECN	02968	DAS	08/08/05			
4	ECN	04729	DAS	12/09/10			
5	ECN						
6	ECN						
7	ECN						
8	ECN						

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									7	8)		SHEET 1 OF 2
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15	125-018-001	1				NL3					0-010	
14	00-33282-00-AA	1	STOP ASSY, ADJ. DOOR, TC			I-AB F	OR LOW	er door	INSTALL	ATION		
13	485-010-018	2	WASHER,SAE FLAT									Sheet 1 of 2
11	00-30948-00-OA	1	HINGE PIN									
10	00-30909-00-OA	1	PLATE, HINGE, BODY		TOLERANCES (EXCEPT AS NOTED)		[]	\square			EERING CO	ORPORATION
9	00-33581-03-AB	1	DOOR WLD, LH UPPER, TC		3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .06			$\underline{////}$		L C	EDAR FAL	ls, IOWA
8	445-004-001	1	NUT,STD		ANGULAR ± 1° DIMENSIONS IN () ARE REFERENCE		This drawing a	and the informatio	n thereon is the	property of WAYNE	ENGINEERING	CORPORATION. It may not be
7	485-008-004	2	WASHER,LOCK		SYM ECN NUMBER BY	DATE	copied, dupli This drawing i	icated, reproduce is loaned to you ar	d or used in any id is to be return	way to the detrime ed upon our reques	nt of WAYNE E	ENGINEERING CORPORATION.
6	415-004-016	2	CAPSCREW		1 ECN							
5	470-031-000	2	WASHER, LOCK		² ECN 3 ECN		DESCRIPTION	_	0.05 11:07			
4	445-005-001	2			4 ECN			D		ALL, LH UPPEF	к 6YD, TC	,
3 2	424-000-012	<u> </u>			5 ECN		DRAWN BY		SCALE	1.8	DRAWING	NO.
1	00-33592-00-002	1			6 ECN							U 33E03 U3 VD
ITEM NO.	PART NUMBER	OTY.	DESCRIPTION		8 ECN		CHKD	02502	DAIE	12/16/03		0-33302-02-AD
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00-33582-02-AB

SHEET 2 OF 2

			9 8	7 6 3	4	5 2		Sheet 1 of 2
	15 6 7				-			
15	425-018-001	1 BUMPER KIT						
14	00-33282-00-AA	1 STOP ASSY, ADJ. DOOR, TC		∖USE 00-33582	2-01-AE	3 FOR LOWER DOOF	RINSTALLATION	
13	485-010-018	2 WASHER,SAE FLAT			אואום סר		4_00_∩ ∆	
12	400-047-000	1 PIN, COTTER		REFORMENDEL DUC		$321111 \text{ m} \text{ m} \text{ m} 00^{-}3134$		Sheet 1 of 2
	00-30948-00-OA	1 HINGE PIN	4			1		
10	00-30909-00-OA		_	(EXCEPT AS NOTED)				ERING CORPORATION
9	UU-33581-04-AB		-	3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .06		$ (\ \) \land) \land) \land)$		DAR FALLS, IOWA
<u>х</u> г	445-004-001		4	ANGULAR ± 1° DIMENSIONS IN () ARE REFERENCE		This drawing and the information	thereon is the property of WAVNE E	
			-	SYM ECN NUMBER BY	DATE	copied, duplicated, reproduced	or used in any way to the detrimen t is to be returned upon our request	t of WAYNE ENGINEERING CORPORATION.
	415-004-016		4	1 ECN				
5	4/0-031-000		-	2 ECN		DESCRIPTION		
4			-	³ ECN		DC	OR INSTALL, RH UPPER	8 6YD, TC
<u>ວ</u>	424-000-012		-	5 FCN			SCALE	
∠ 1			-	6 ECN		DAS	1:8	
			-	7 ECN		CHK'D ECN RELEASE		00-33582-03-AB
IIEM NO.	PARI NUMBER	OTY. DESCRIPTION		8 ECN		02502		

00-33582-03-AB







00-33582-03-AB



NOTES:

1) USE INSTALLATION INSTUCTIONS IN THE PTO KIT. 2) USE ITEMS 10 THRU 13, 18, 19 AND TIE STRAPS TO SECURE HOSES TO TRUCK FRAME. KEEP HOSE AWAY FROM SHARP EDGES AND EXHUAST SYSTEMS.

3) POSITION SUCTION AND PRESSURE HOSES SUCH THAT WHEN PACKER BODY MOVES REARWARD 10" TO UNLOAD, THE HOSES HAVE ENOUGH SLACK.

4) CHECK PTO FOR CORRECT PUMP ROTATION, CLOCKWISE ROTATION IS STANDARD. IF COUNTER CLOCKWISE IS NEEDED, CONSULT WAYNE ENGINEERING SERVICE DEPT. FOR INSTRUCTIONS.

22	00-33168-06-DB	1	DRAWING OF 00-33168-06-AB
21	430-004-000	10	STRAP, TIE
20	850-012-000	1	UNION, 90 DEG, JIC
19	00-32567-00-OA	2	ANGLE, HOSE MOUNT
18	400-015-020	1	CLAMP, HOSE SUPPORT
17	802-002-004	1	ELBOW, MALE JIC, MALE PIPE
16	848-004-000	1	ELBOW, JIC SWIVEL NUT
15	445-008-003	1	NUT,STD
14	00-27633-00-OA	1	BRKT, PTO SOLENOID,
13	485-006-001	5	WASHER,SAE FLAT
12	445-006-002	5	NUT,LOCK
11	415-006-016	5	CAPSCREW
10	400-015-028	2	CLAMP, HOSE SUPPORT
9	750-020-000	1	ELBOW, STREET
8	510-011-027		ELEMENT, FILTER MED PRESS, TC
7	06-52020-00-R	11	HOSE, HYD 1 1/4 SUCTION
6	430-020-001	2	CLAMP, HOSE
5	520-324-020	1	ADAPTER,90 DEG,
4	485-008-002	3	WASHER,LOCK
3	415-008-020	3	CAPSCREW
2	842-012-016	1	ELBOW, MALE ORING, JIC
1	00-31038-03-AA	1	HOSE, PRESSURE, TC
ITEM NO.	PART NO.	QTY.	DESCRIPTION





00-34915-00-AB



00-34645-04-AB

0-012-000 1		UNION, 90 DEG, JIC			
4644-04-AA	1	TUBE ASSY, INLET, TC			
0-029-000	2	WASHER,LOCK			
5-006-001	4	NUT,STD			
0-015-012	2	CLAMP, HOSE SUPPORT			
RT NUMBER QTY.		DESCRIPTION			
ENGINEERING CORPORATION CEDAR FALLS, IOWA					
formation thereon is the property of WAYNE ENGINEERING CORPORATION. It may not be produced or used in any way to the detriment of WAYNE ENGINEERING CORPORATION. to you and is to be returned upon our request.					

	TU	BE KIT, INLET, TO	C
S	SCALE	1:6	DRAWING NO.
CN RELEASE 03324	DATE	12/14/06	00-34645-04-AB



00-32166-06-AB



10	310-011-002	2	TERMINAL, RING
9	00-31294-00-OA	1	GUARD, WORK LIGHT,
8	00-25210-60-OA	1	TUBE
7	332-038-005	2	LIGHT, WORK LED TRUCK LITE,
6	00-25210-03-OA	1	TUBE
5	303-004-005	2	BUSHING, SNAP, .44
4	00-25210-05-OA	2	TUBE
3	07-52004-99-R	13	LOOM, EXPANDO, 1/4
2	03-45116-17-R	13	WIRE, BLACK ON WHITE
1	00-34445-00-OA	1	CONDUIT,,
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION

REMOVE HARNESS CONNECTORS FROM ITEM 1. INSERT WIRES IN PINS INTO ITEM 5 AS SHOWN BELOW. LOCK PINS WITH ITEM 7.



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UF - LC IC -LOCATE THE 5 PIN CONNECTOR IN THE UPPER LIGHT HARNESS. CUT THE GREEN WIRES AND CONNECT THE GREEN WIRE OF ITEM 4 TO THE CONNECTOR END OF G THE 5 PIN CONNECTOR. CUT RED WIRE OF TURN SIGNAL PIGTAIL NEAR HARNESS BRAID. CONNECT WHITE ON GREEN WIRE OF ITEM 4 TO PLUG END OF TURN SIGNAL PIGTAIL. CONNECT BLACK WIRE OF ITEM 4 TO BACK UP ALARM GROUND WIRE. 4 CUT RED WIRE OF LH TURN SIGNAL PIGTAIL NEAR HARNESS BRAID. CONNECT PINK WIRE OF ITEM 4 TO PLUG END OF RED PIGTAIL WIRE 2 3 -LOCATE THE 5 PIN CONNECTOR IN THE UPPER LIGHT HARNESS. CUT THE YELLOW WIRES AND CONNECT LOCATE THE 7 PIN UPPER LIGHT HARNESS CONNECTOR AND CUT THE YELLOW AND GREEN THE YELLOW WIRE OF ITEM 4 TO THE CONNECTOR WIRES. BUTT CONNECT THE YELLOW WIRE TO LIGHT BLUE WIRE OF ITEM 4 AND GREEN WIRE TO END OF THE 5 PIN CONNECTOR. BLACK ON GREEN WIRE FROM ITEM 4 TO THE CONNECTOR END OF THE UPPER LIGHT HARNESS. CONNECT WHITE WIRE OF ITEM 4 TO 043C OF THE CONTROL HARNESS. **TOLERANCES** REPLACE STD TURN SIGNAL LAMPS WITH AMBER LAMPS IN KIT (EXCEPT AS NOTED) 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .06 8 332-140-013 LED LAMP, MID TURN, 4 ANGULAR ± 1° DIMENSIONS IN () ARE REFERENCE This drawing and the information thereon is the property of WAYNE ENGINEERING CORPORATION. It may not be copied, duplicated, reproduced or used in any way to the detriment of WAYNE ENGINEERING CORPORATION. This drawing is loaned to you and is to be returned upon our request. ECN NUMBER DATE VNA | RV ECN 04988 DAS 09/21/11

7	345-005-048	8	CONTACT, PIN 16-18 GA
6	345-031-008	1	WEDGE, LOCKING 8 WAY
5	345-030-008	1	RECEPTACLE, 8 WAY,
4	00-39024-01-AC	1	HARNESS, ALT FLASH TURN, TC
3	445-003-001	3	NUT,STD
2	461-003-016	3	SCREW,MACHINE
1	332-003-007	1	FLASHER, ALT FLASH
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION

00-34405-07-AB

			_
Robe IN Turn IN Turn IN Pper L Out Pper R Out Ower L Out Ower R Out Round	 1 2 3 4 5 6 7 8	DEUTSCH 8 PIN CONNECTOR	

\mathbf{N}	$\overline{\mathbf{n}}$	

DESCRIPTION

DRAWN BY

CHK'D

DAS

ENGINEERING CORPORATION CEDAR FALLS, IOWA

LIGHT KIT, ALT FLASH TURN, TC			
IS	SCALE	1:8	DRAWING NO.
ecn release 04645	DATE	09/21/10	00-34405-07-AB





DATE

02/16/12

14	430-003-000	20	STRAP, TIE
13	07-52005-90-R	35	LOOM, CORRUGATED .35 ID
12	03-45116-11-R	10	WIRE, RED 16 GA
11	03-45116-00-R	25	WIRE, WHITE 16 GA
10	330-006-021	1	FUSE, SPADE, ATC-10
9	330-011-001	1	FUSE HOLDER, ATC WATERPROOF
8	00-32855-00-OB	1	HARNESS,RELAY
7	310-011-002	3	TERMINAL, RING
6	310-015-003	3	CONNECTOR, BUTT, HEAT SEAL
5	00-61317-00-OA	1	CONDUIT, FENDER FLOOD, TC
4	00-33577-00-OA	1	CONDUIT
3		1	
2	303-004-005	2	BUSHING, SNAP, .44
1	332-038-005	2	LIGHT, WORK LED TRUCK LITE,
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION

		TOLERANCES (EXCEPT AS NOTED) 3 PLACE DECIMALS ± .005 2 PLACE DECIMALS ± .06 ANGULAR ± 1°			
ng and the information of the in	This drawing a copied, duplic	DATE	BY	ECN NUMBER	SYM
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05114	1			ECN	8

00-34579-03-AB

SHEET 1 OF 3

00-34579-03-AB



00-34579-03-AB

SHEET 2 OF 3

SHEET 2 OF 3

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1:12

DRAWING NO.

00-34579-03-AB

02/16/12

ATTACH RELAY TO CHASSIS FRAME



CEXC 3 PLA 2 PLA ANG	DLERA CEPT AS NOT ACE DECIMA ACE DECIMA IULAR	ANC TED) LS ±.005 LS ±.06 ±1°		\mathbb{Z}		
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6	ECN				ן ט	AS
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8	ECN					05114

00-34579-03-AB

SHEET 3 OF 3

SHEET 3 OF 3



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LIGHT KIT, LED REVERSE FLOOD, TC

LEASE DATE 11/15/2012

DRAWING NO.

00-34579-03-AB



11	330-000-021		FUSE, SPADE, AIC-IU	
10	330-011-001	1	FUSE HOLDER, ATC WATERPROOF	
9	00-32855-00-OB	1	HARNESS, RELAY	
8	03-45116-11-R	30	WIRE, RED 16 GA	
7	430-003-000	20	STRAP, TIE	
6	310-011-002	3	TERMINAL, RING	
5	310-015-003	5	CONNECTOR, BUTT, HEAT SEAL	
4	07-52005-90-R	35	LOOM, CORRUGATED .35 ID	
3	03-45116-00-R	4	WIRE, WHITE 16 GA	
2	303-004-005	2	BUSHING, SNAP, .44	
1	332-038-005	2	LIGHT, WORK LED TRUCK LITE,	
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION	

C (EXC 3 PL/ 2 PL/ ANG DIME	DLERANC CEPT AS NOTED) ACE DECIMALS ± .005 ACE DECIMALS ± .06 GULAR ± 1° ENSIONS IN () ARE REFEF					
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8	ECN					



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00-34579-02-AB

SHEET 2 OF 2

SHEET 2 OF 2



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LIGHT KIT, LED REVERSE FLOOD, TC

LEASE DATE 11/15/2012

DRAWING NO.

00-34579-02-AB

00-60347	7-00-AA
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			6
(2)	(3)		

6	445-003-002	2	NUT,FINE THREAD						
5	461-003-014	2	WASHER,LOCK,EXTERNAL TOOTH		TH				
4	461-003-012	2	SCREW	, SELF T <i>A</i>	APPING				
3	332-024-004	1	LIGHT	LED LIC	ENSE,				
2	332-024-003	1	BRACKE	,LICENS	Se light,				
1	00-60346-00-OA	1	BRAC	KET,LICI	ENSE,				
ITEM NO.	PART NUMBER	QTY.	DE	SCRIPTIC	DN				
			TOLERANCE (EXCEPT AS NOTED) 2 PLACE DECIMALS ± .06 3 PLACE DECIMALS ± .005 ANGULAR ± 1° DIMENSIONS IN () ARE REFERENCE NO. ECN NUMBER	E DATE		g and the inf	ENGINEERING CORPORATION CEDAR FALLS, IOWA		GINEERING CORPORATION CEDAR FALLS, IOWA
			1 ECN		detriment of be returned	of WAYNE EN d upon our re	GINEERING equest.	CORPORATION. TI	his drawing is loaned to you and is to
			2 ECN 3 ECN 4 ECN		DESCRIPTION		LIGHT ASSY,LED LICENSE,		INSE,
			5 ECN		DRAWN BY	IN BY DSS SCALE 1.2 DRAWING NO.		DRAWING NO.	
			6 EUN 7 ECN		СНК'Д	ECN RELEASE	Selease Date 00-60347-0		00-60347-00-AA
	WEIGHT:	1.00 LB2	8 ECN		1	04615		08/27/10	

CAB CONTROL BOX CONVERSION, CHECK THE SLIP-ON CONNECTOR: SIDE LOADER - TPTO WIRE IS CONNECTED TO PTO1 WIRE **REAR LOADER - RPTO WIRE IS CONNECTED TO PTO1 WIRE**

()



00-38548-01-AB

SHEET 1 OF 3

THIS ASSY IS USED ON THE FOLLOWING

MAKE	MODEL	ENGINE	TRANS
8 AND UP ISUZU	NPR-NRR	4HE1-TC	ANY

VOLTAGE	ENGINE ACCELERATOR	OPERATING CONTROLS
12V	ELECTRONIC	MANUAL

3	1 DRAWING 00-38548-01-AB						
	1	CONTACT, SOCKET					
	2	CONNECTOR, CLOSED END					
	.5F	TUBING, HEAT SHRINK 1/8 (6" LONG)					
	2	DIODE					
	9	CONNECTOR, I	BUTT 14-16GA				
A	1	BRKT, CAB BOX	(MOUNT				
	5	WASHER, LOCK	(1 /4				
	3	WASHER, FLAT	1/4				
	5	NUT, HEX 1/4-2	20				
	5	CAPSCREW, 1/4-20 X 3/4					
3	1	CAB CONTROL BOX ASSY					
	1	FUSE, IN-LINE, 5A					
	1	FUSE, IN LINE, 20A					
	2	HOLDER, FUSE					
	2	TERMINAL, RING					
ER	QTY	NAME					
		ENGINEERING CORPORATION CEDAR FALLS, IOWA					
formation thereon is the property of WAYNE ENGINEERING not be copied, duplicated, reproduced or used in any way to the GINEERING CORPORATION. This drawing is loaned to you and is r request.							
ELEC ASSY, MTG,SS & TC							
AS	SCALE	1:4	DRAWING NO.				
RELEASE	DATE	01/10/00	00-38548-01-AB				
- 1			aa aaa ia a i <i>i i</i> ia				

01/19/08



INSTALLATION INSTRUCTIONS FOR ENGINE ACCELERATOR NEUTRAL CUT-OFF FOR USE IN TRUCKS WITH AUTOMATIC TRANSMISSIONS:

This modification to the chassis wiring allows the use of the original equipment neutral cut-out switch in the truck to perform double duty. The switch is normally used to insure that the gear shift selector must be in neutral before starting the engine. This is a safety feature to prevent starting the engine with the selector in drive and causing the truck to move unexpectedly. For proper operation of the refuse packer, it is necessary to increase the truck engine RPM above idle. To accelerate the engine, an electric solenoid is linked to the engine throttle. If the engine was accelerated with the transmission selector in drive, it might also cause the truck to move; therefore, it is necessary to "cut-out" the electric accelerator solenoid unless the transmission selector is in neutral or park.

		S .005 .06 1° ERENCE	CES	DLERAN(CEPT AS NOTED) LACE DECIMALS LACE DECIMALS ULAR ENSIONS IN () AR	T ((EX 3 P 2 P ANG DIMI
CORPORATION. It may not be copied, dup	DATE	BY	ECN NUMBER	SYM	
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to be retained upon our request					2
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03948]				8

SHEET 2 OF 3



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EC ASSY, MTG, SS & TC

1:4

DRAWING NO.

00-38548-01-AB 01/19/08


00-38548-01-AB SHEET 3 OF 3

SHEET 3 OF 3

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ELEC ASSY, MTG, SS & TC

AS	SCALE	1:4
RELEASE	DATE	01/19/08

DRAWING NO.

00-38548-01-AB





CEXC 3 PLA 2 PLA ANG DIME	DLERANC CEPT AS NOTED) ACE DECIMALS ± .005 ACE DECIMALS ± .06 FULAR ± 1° ENSIONS IN () ARE REFER					
SYM	ECN NUMBER	BY	DATE	This drawing and the copied, duplicated, r		
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3	ECN			DESCRIPTION		
4	ECN					
5	ECN			DRAWN BY		
6	ECN				DAS	
7	ECN			CHK'D	ECN REL	
8	ECN				03833	

PURCHASE FROM PACIFIC INSIGHT

00-38307-00-AB



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CONTROL ASSY, CAB 12V, RL & TC

 SCALE
 1:1.5
 DRAWING NO.

 RELEASE 33
 DATE
 10/06/08
 00-38

00-38307-00-AB





CEXC 3 PLA 2 PLA ANG DIME	DLERANC CEPT AS NOTED) ACE DECIMALS ± .003 ACE DECIMALS ± .06 SULAR ± 1° ENSIONS IN () ARE REFE				
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1	ECN 02804	DAS	02/09/05		
2	ECN				
3	ECN			DESCRIPTION	
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5	ECN			DRAWN BY	4.0
6	ECN			DAS	
7	ECN			CHK'D	ECN RE
8	ECN				02314

7	00-30363-05-DB	1	DRAWING OF 00-30363-05-AB
6		1	
5	00-30003-00-OA	4	RECT, 5.50 x 6.00 x .25
4	445-710-001	8	NUT, FRAME
3	416-710-032	8	BOLT, FRAME, HEX FLANGE
2	00-30153-00-OA	4	BRACKET
1	00-30157-00-OA	2	TUBE
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION

00-30363-05-AB

SHEET 1 OF 2

SHEET 1 OF 2



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MTG KIT, NO LIFT, TC

SCALE ELEASE DATE

1:8

DRAWING NO.

00-30363-05-AB

02/06/04









VIEW A-A (NTS) ASSEMBLE AS SHOWN

12	445-006-002	6	NUT, LOCK
11	485-006-002	6	WASHER, FLAT
10	415-006-020	6	CAPSCREW
9	<mark>400-012-001</mark>	2	MUDFLAP
8	445-008-002	6	NUT, LOCK
7	00-24904-07-WA	1	FLAP, COVER
6	00-24904-06-WA	1	FLAP, COVER
6	415-008-024	6	CAPSCREW
4	445-008-003	6	NUT
3	485-008-002	6	WASHER, LOCK
2	485-008-000	12	WASHER, FLAT
1	00-24777-00-OA	2	RETAINER, FLAP
SYM	PART NUMBER	QTY	NAME

TRIM KIT, NARROW MUD FLAPS

DAS

1:40

04/11/03

00-33044-01-AB

01895

	PART NO.	PERKINS NUMBER	"L"	MOUNTED FRAME HEIGH	Г			
	00-33241-01-AA	D6071X	18.63	27-34				00-33241-XX-AA
	00-33241-02-AA	D6071XX	22.38	32-38				00 002 11 70 70 7
Ass	em2^00-33241-01	AA						
			0					
				TOLERANCES (EXCEPT AS NOTED) 2 PLACE DECIMALS ± .06 3 PLACE DECIMALS ± .005 ANGULAR ± 1°				GINEERING CORPORATION CEDAR FALLS, IOWA
				DIMENSIONS IN () ARE REFERENCE NO. ECN NUMBER BY 1 ECN 2 FCN	DATE This draw CORPOR detrimer be return	ing and the ir ATION. It may t of WAYNE E ed upon our	nformation thereon is the prope y not be copied, duplicated, re NGINEERING CORPORATION. TH request.	rty of WAYNE ENGINEERING produced or used in any way to the his drawing is loaned to you and is to
				3 ECN 4 ECN	DESCRIPTION		CART DUMPER, PERKI	NS, TC
				5 ECN 6 ECN	DRAWN BY	DAS	scale 1:8	
				7ECN8ECN	СНК'Д	ecn release 02065	DATE 08/11/03	00-33241-XX-AA



23	855-006-001	2	PLUG, MALE JIC,
22	445-006-001	1	NUT,STD
21	440-029-000	1	WASHER,LOCK
20	415-006-016	1	CAPSCREW
19	400-015-006	2	CLAMP, HOSE SUPPORT
18	00-26475-00-WA	1	DECAL, CONTAINER DUMP
17	00-26479-00-WA	1	DECAL, DANGER, LIFT ARM RAISED
16	445-005-004	2	NUT,TAB WELD 5/16-18
15	485-005-002	2	WASHER, STD FLAT
14	00-38699-00-AA	1	TUBE ASSY, POWER BEYOND, TC
13	00-32938-00-OA	1	BRKT, VALVE MOUNT, TC
12	00-32907-00-AB	1	VALVE ASSY, FLOW REGULATOR, TC
11	00-38706-02-AA	1	TUBE ASSY, DUMPER RAISE, TC
10	00-38705-02-AA	1	TUBE ASSY, DUMPER LOWER, TC
9	00-38698-00-AA	1	TUBE ASSY, PRESSURE, AC
8	00-38687-00-OA	1	BRKT, VALVE MTG, TC
7	445-005-001	3	NUT,
6	470-031-000	5	WASHER, LOCK
5	415-005-040	5	CAPSCREW
4	00-33246-01-AB	1	VALVE ASSY, TAP-IN-KIT, TC
3	00-38697-00-AA	1	TUBE ASSY, RETURN, TC
2	848-008-000	2	ELBOW, SWIVEL NUT
1	841-012-008	1	ADAPTER, MALE O-RING
ITEM NO.	PART NUMBER	OTY.	DESCRIPTION

00-38682-02-AD



LOCATE CART DUMPER 46.00 TO 48.00 ON D6071X OR 50.00 TO 52.00 ON D6071XX FROM GROUND TO TOP OF DUMPER MOUNTING PLATE







CEXC (EXC 3 PLA 2 PLA ANG DIME	CEPT AS NOTED) ACE DECIMALS ± .004 ACE DECIMALS ± .004 SULAR ± 1° 					
SYM	ECN NUMBER	BY	DATE	 This drawing and the ir copied, duplicated, re This drawing is leaped. 		
1	ECN					
2	ECN					
3	ECN			DESCRIPTION		
4	ECN			-		
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6	ECN			1 DAS		
7	ECN			CHK'D	ECN REI	
8	ECN				04391	

00-39643-02-AB

SHEET 2 OF 2

00-32384-14-AA

SAFETY VISION # SV-CLCD7ORP COLOR SAFETY VISION REAR VISION CAMERA SYSTEM WITH AUDIO, INCLUDES MONITOR (SV-LCD7ORP) ONE CAMERA (SV-620-KIT) ONE 65' CABLE (SV-523), ALSO INCLUDES ALL HARDWARE AND WIRING HARNESSES FOR INSTALLATION,

> CAMERA SYSTEM, COLOR SINGLE 7", DAS NTS 08/18/06 00-32384-14-AA

Xref NEWASIZE, dwg





TYP .19 1" TACK

Q 6 2

CEXC 3 PLA 2 PLA ANG DIME	DLERANC CEPT AS NOTED) ACE DECIMALS ± .005 ACE DECIMALS ± .06 ULAR ± 1° INSIONS IN () ARE REFEI					
SYM	ECN NUMBER	BY	DATE	copied, duplicated, re This drawing is loaped t		
1	ECN			inis arawing is i	ouncurk	
2	ECN					
3	ECN			DESCRIPTION		
4	ECN					
5	ECN			DRAWN BY		
6	ECN			DAS		
7	ECN			CHK'D	ECN RE	
8	ECN				03345	

14	G06E04E04-049	1	HOSE ASSY, LUBE, TC
13	G06E04E04-030	1	HOSE ASSY, LUBE, TC
12	400-042-000	2	FITTING,GREASE,90 DEG
11	G06E04E04-037	2	HOSE ASSY, LUBE, TC
10	802-002-004	4	ELBOW, MALE JIC, MALE PIPE
9	415-004-024	8	CAPSCREW
8	432-003-016	4	CLAMP SET,HOSE,16MM
7	432-003-001	4	WELD BASE, CLAMP, 3 SIZE
6	432-003-002	4	COVER PLATE, CLAMP, 3 SIZE
5	802-004-004	4	ELBOW, MALE JIC, MALE PIPE
4	400-041-000	2	FITTING, GREASE, STRAIGHT
3	715-004-002	4	REDUCING BUSHING
2	725-004-000	4	COUPLING, FEMALE PIPE
1	00-36842-00-OA	2	BRKT, GREASE BUSHING, TC
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION





CEXC 3 PLA 2 PLA ANG DIME	DLERANC CEPT AS NOTED) ACE DECIMALS ± .005 ACE DECIMALS ± .06 ULAR ± 1° ENSIONS IN () ARE REFE				
SYM	ECN NUMBER	BY	DATE	 This drawing and the i copied, duplicated, ri This drawing is loaned 	
1	ECN				
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6	ECN] D	AS
7	ECN			CHK'D	ECN RE
8	ECN]	03345

00-36841-00-AB

SHEET 2 OF 2



00-61318-00-AB



ADD	DECAL	#00
		ON



28	400-013-000	2	GRIP, HANDLE
27	00-26364-00-WA	2	DECAL, NO STEP
26	00-26493-00-WA	1	DECAL, WARNING, VEHICLE HEIGHT
25	00-26489-00-WA	1	DECAL, OVERHEAD CLEARANCE (CAB)
24	00-26488-00-WA	1	DECAL, DO NOT OPERATE (CAB)
23	00-33041-00-OB	1	DECAL, REAR VALVE
22	00-33159-00-OA	1	DECAL, EJECT, TC
21	00-09587-00-WA	1	DECAL, ENGINE ACCELERATOR
20	00-26778-00-WA	1	SERIAL NUMBER PLATE
19	450-003-005	4	RIVET, POP
18	00-26485-00-WA	1	DECAL, ANSI
17	00-33042-01-OA	1	DECAL, PACK CONTROL, LH
16	00-26484-00-WA	1	DECAL, FILTER CHANGE
15	00-17895-02-WA	1	DECAL, WAYNE LOGO
14	00-17895-01-WA	1	DECAL, WAYNE LOGO
13	00-26492-00-WA	1	DECAL, OIL LEVEL
12	00-26491-00-WA	1	DECAL, HYD. FLUID ONLY
11	00-26482-00-WA	2	DECAL, DO NOT ENTER
10	332-010-003	2	REFLECTOR, RED
9	07-11032-00-R	4F	DECAL, CONSPICUITY TAPE, WHITE
8	00-26490-00-OA	2	DECAL, DANGER, STAND CLEAR
7	00-34410-00-OA	2	DECAL, TG PROP, TC
6	07-11032-01-R	24F	DECAL, REFLECTIVE CONSPICUITY TAPE
5	00-26478-00-WA	2	DECAL, WARNING, CLEAN-OUT DOOR
4	00-33039-00-0C	1	DECAL, LUBRICATION
3	00-33042-02-0A	1	DECAL, PACK CONTROL, RH
2	00-26849-00-OA	2	DECAL, DANGER, BODY ENTRY
1	00-30619-00-WA	3	DECAL, TOMCAT
SYM	PART NUMBER	QTY	NAME

00-33043-01-AC

ECN 02968 DAS 07/27/05







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